# Simark Controls Ltd. Rate Totalizer Model SRT-IS-101A 

Installation and Operating Instructions


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## SPECIFICATIONS

## DESCRIPTION

Featuring 5 digits of rate and 8 digits of total, the SRT-IS-101A is a battery or loop powered indicator capable of accepting magnetic pickup, DC pulse and switch closure inputs from pulse producing flowmeters.

## SPECIFICATIONS <br> POWER:

BATTERY POWERED
Supplied with 1 C size Lithium battery
EXTERNAL POWER INPUT
Voltage: 8.5 to 30 VDC
Current: Less than 5 mA
Supplied with 1 C size lithium battery
Protection: Reverse Polarity Protection on DC Power Input

## BATTERY LIFE EXPECTANCY:

Expected Years of Operation for SRT-IS-101A of various powering options at equipment duty cycles

| MODEL | RUN TIME |  |  |  |
| :--- | :--- | :--- | :--- | :--- |
|  | Idle | $2 \mathrm{hrs} /$ day | $8 \mathrm{hrs} /$ day | $24 \mathrm{hrs} /$ day |
| Battery | 10 yrs | 10 yrs | 10 yrs | 8.4 yrs |
| Loop | Indefinite operation when externally powered |  |  |  |

NOTE: Battery shelf life is rated at 10 years by manufacturer
Life expectancy based on rated battery capacity at $20^{\circ} \mathrm{C}$
The above table is shown with pulse output inactive. Use of pulse output shortens battery life.
Example: A pulse output of 0.06 sec . duration, once per second, would derate the battery life by $20 \%$.

## DISPLAY:

Rate Display: (selectable decimal)
5 Digits (99999), 0.35" High, Display updates once per second with battery power, 8X per second with DC power
Rate Descriptors: /MIN, /HR, /DAY
Min. Input Frequency: 0.01 Hz to 10 Hz (selectable delay of 0.1 to 99.9 seconds)*

Selectable Rate Display Damping
Totalizer Display: (selectable decimal)
8 Digits (99999999), 0.2" High
Totalizer Descriptors: GAL, BBL, MCF, M3, "blank"
Display is viewable from $-22^{\circ} \mathrm{F}\left(-30^{\circ} \mathrm{C}\right)$ to $+158^{\circ} \mathrm{F}\left(70^{\circ} \mathrm{C}\right)$
Warning Displays: Low battery warning

## PULSE OUTPUT:

The pulse output advances with the least significant digit of the totalizer or decimal multiples there of (see Pulse scale divider).
Type: Isolated photomos relay in series with $680 \Omega$ resistor
Max. voltage (off state): 30 VDC
Current (on state): Limited by $680 \Omega$ resistor
Pulse Duration: Selectable 0.5, 0.25, 0.125, 0.0625 seconds
Pulse Scale divider (Pulscale): User selectable, $\div 1, \div 10$, $\div 100$ or OFF
NOTE: Select OFF for max. battery life.

ACCURACY:
0.01\% Reading, $\pm 1$ count

Temperature Drift: $50 \mathrm{ppm} /{ }^{\circ} \mathrm{C}$ Worst Case

## ENVIRONMENTAL:

TEMPERATURE
Maximum Temperature: $+158^{\circ} \mathrm{F}\left(70^{\circ} \mathrm{C}\right)$
HUMIDITY
0-90\% Noncondensing

## MOUNTING STYLE:

NEMA4X keypad mounted outside opaque cover, with 1" union connection for turbine.

## INPUTS:

MAGNETIC PICKUP INPUT
Frequency Range: 0 to 3500 Hz
Trigger Sensitivity: $10 \mathrm{mV} \mathrm{p}-\mathrm{p}$
Over Voltage Protected: $\pm 30$ VDC
OPTO-ISOLATED DC PULSE INPUT
High (logic 1): 4-30 VDC
Low (logic 0): Less Than 1 VDC
Minimum Current: . 5 mA
Hysteresis: 0.4 VDC
Frequency Range: 0 to 5 kHz
Min. Pulse Width: 0.1 msec
CONTACT CLOSURE INPUT
(momentary contact closure to common)
Internal Pullup Resistor: $100 \mathrm{~K} \Omega$ to +3.6 VDC
High (logic 1): Open or 4-30 VDC
Low (logic 0): Less Than . 5 VDC
Internal Switch Debounce Filter: 0 to 40 Hz
NOTE: Sustained contact closure will shorten battery life.
RESET INPUT (momentary contact closure to common)
Internal Pullup Resistor: $100 \mathrm{~K} \Omega$ to +3.6 VDC
High (logic 1): Open or 4-30 VDC
Low (logic 0): Less Than . 5 VDC
Minimum On : 25 msec
K-FACTOR
Range: 0.001 to 99999999
Decimal Point Locations: $\mathrm{XXXX} . \mathrm{XXXX}$ to XXXXXXXX

## 20 POINT LINEARIZATION

This feature allows the user to enter 20 different frequencies with 20 different corresponding K-Factors to linearize non linear signals.

## DATA STORAGE:

Setup Information: Stored in flash memory
Totalizer: Stored in battery backed RAM but can be saved to flash memory by operator for recall after battery change out.

## SAFETY LISTINGS:

UL/C-UL File E225832
CLASS 1, DIV 1, GROUPS B, C, D
When installed in accordance with Installation Drawing 17075-1 (see Appendix A)

* A large delay setting and internal math operations may delay the update rate.


## BATTERY INSTALLATION and REPLACEMENT

## Battery Installation:

All SRT-IS-101A models are shipped without the battery installed. This preserves battery life when the unit is not in service but requires that the SRT-IS-101A hardware be initialized when the battery is installed.

To install the battery, begin by locating the battery holder. This requires opening the enclosure cover of the SRT-IS101A to expose the battery holder.

The plus terminal of the battery is marked with a (+) symbol stamped into the battery holder. Be sure to install the battery correctly.

Locate the "initialize" terminals on the SRT-IS-101A PCB (see Fig1). Using a small length of wire, temporarily jumper across the initialize terminals. The unit will respond by showing its software version number and then illuminating the LCD display. See Programming Flowchart to setup desired operating parameters.

## Battery Replacement:

The SRT-IS-101A has a battery monitor feature which illuminates when the lithium battery voltage approaches its end of life. A descriptor, "BAT", illuminates when the battery voltage falls below this predetermined value. The low battery detector operates correctly with all power options.

The batteries, should be replaced within several weeks of the first occurrence of low battery warning, "BAT". Left unattended, the unit may become inaccurate, cease to operate or malfunction.

Before replacing the battery, Press the $\leftarrow$ (left arrow) key to save the totalizer. The display will show "5Ruf totRL". This will save the current total value and the total will resume from this value when the new battery is installed. NOTE: If the display starts to flash after the "SRuE totill" message times out, press the "E" (enter) key. If the message "E FLASH" is displayed, then there was not enough power left to save the setup and totalizer to flash memory. At this point you must record the totalizer and setup information and verify the setup data after the new battery is installed.

Install new battery as described above.

Fig 1


## DIMENSIONS



## THEORY OF OPERATION

Flow rate equation:
Flow Rate Indication $=\frac{\text { Input Frequency }}{\text { FAC }} \quad \mathbf{x}$ Time Scaler
Where Time Scaler is equal to: 60 for rate per minute read out 3600 for rate per hour read out 86400 for rate per day read out

Flow total equation:

$$
\text { Flow Total }=\frac{\text { Sum of Input Pulses }}{\text { FAC }}
$$

## 20 Point Linearization:

A 20 point linearization table is used to construct a curve describing the relationship of K-Factor and input frequency. The measured input frequency is used to access the table. A linear interpolation of adjacent point pairs is used to arrive at the K-Factor at that input frequency. The flow rate and total are then computed based upon the K-Factor for that measurement sample.
NOTE: For best performance and resolution choose as many decimal places as possible in the K-Factor.

Example: Enter a K-Factor of 1 as 1.000.

WIRING
Some typical applications of the SRT-IS-101A are shown at right. Please observe that the various pulse inputs and power options may be intermixed in many ways to solve common applications. The isolated pulse output may be freely used so long as proper polarity is observed.

## TYPICAL APPLICATIONS



## DEFINITIONS

GRuE tot Pit: (Save Total) Press the E key while the unit is running to save the total value. The display will show "5RuE tot Rit" for a few seconds. This is a very useful "scratch pad" to save and restore total when replacing the battery.

Ent Codt: (enter code) This prompt will only appear if the panel lock is ON. Press the $\uparrow$ key to increment each digit. Press the $\leftarrow$ key to step to the next digit to the left. Press the $\mathbf{E}$ key to enter the 5 digit code. If the entered code is correct, the display will advance to the next menu prompt (CLr tot). If incorrect, the display will return to the run mode.

Elr tol: (clear total) Clears (resets) the totalizer. Press the E key to clear the total and return to the run mode. Press the $\mathbf{M}$ key to skip and advance to the next menu selection.

FdEE: (factor decimal) Sets the decimal location for the factor. This location is restricted to 3 places (99.999). The use of this decimal automatically limits the number of decimal locations allowable in the rate and total to acceptable ranges. Press the $\leftarrow$ key to move the decimal. Press the $E$ key to select the displayed decimal location.
NOTE: For best performance and resolution choose as many decimal places as possible in the K-Factor. Example: Enter a K-Factor of 1 as 1.000 .

FRE LinERr/EDPont: (factor type) The 20 Ponit linearization selection is recommended for flow meters whose Kfactors change with different flow rates. This selection allows users to enter up to 20 different frequencies with 20 corresponding K-factors for different flow rates. The LinERr setting is used for flow meters whose output is linear over its' entire operating flow range. Press the $\uparrow$ key to step to the desired choice. Press the E key to enter the displayed factor type.
no / SES SEL Pnt5: (set 20 point?) This prompt allows the user to skip the 20 point setup routine. Select UES for initial setup or to change the present 20 point values. Select no to skip and keep the existing values.

FRI: : (factor) This prompt appears if "FRE LinERr" is selected for the factor type. The Factor is the number of pulses per unit volume for the flow sensor. The pulses/unit volume is implied by the totalizer descriptor when a descriptor is used. The implied units for the Factor are then as follows:
GAL pulses/gallon
BBL pulses/BBL
MCF pulses/MCF
M3 pulses/M3
Factors from 0.0001 to 99999999 may be used. A "0" value for the factor is not allowed and the unit will default to "1" in LSD if a "0" entry is attempted. The factor is displayed on the subsidiary (lower) display. Press the $\uparrow$ key to increment each digit. Press the $\leftarrow$ key to step to the next digit to the left. Press the $\mathbf{E}$ key to enter the displayed factor.

Fr\#: (frequency for point \#) This prompt will only appear when 2 Pomb is selected as the factor type. It sets the frequency for each of the 20 points (\#). Press the $\uparrow$ key to increment each digit. Press the $\leftarrow$ key to step to the next digit to the left. Press the E key to enter the desired frequency for point \#.

FRE\# : (factor for point \#) This prompt will only appear when 2MPont is selected as the factor type. It sets the factor for each of the 20 points (\#). Press the $\uparrow$ key to increment each digit. Press the $\leftarrow$ key to step to the next digit to the left. Press the E key to enter the desired factor for point \#.
NOTE: The display will advance to the next point (Fr\#) after each entry of the Fr \& Fac until all 20 points are complete. Entering a 0 in the Fr or fac setting will advance the display to the next menu prompt (tdec).

## DEFINITIONS

(continued)
tdEE: (totalizer decimal) Sets the decimal location for the totalizer. The totalizer decimal is not a dummy decimal and will scale the totalizer display accordingly. (i.e. if the tdec is set in the tenths position (1234567.8), 100 will be displayed as 100.0). The location of the decimal point allows for greater resolution of both the totalizer display and the pulse output. The pulse output advances at a rate dependent on the least significant digit of the totalizer. The totalizer decimal location is restricted to a maximum of 4 places (1234.5678). However, the number of totalizer decimal locations allowable is reduced with each decimal place added to the factor decimal. Press the $\leftarrow$ key to move the decimal. Press the $\mathbf{E}$ key to enter the displayed decimal location.

Note: The selection of the factor decimal point limits the available selections for the number of decimal points available for the totalizer. This is automatic. Enter your selection of the Factor's decimal point before entering the totalizer decimal point to assure the proper selection of the totalizer decimal point has been made.
tot dESE: (totalizer descriptor) This allows you to illuminate one of the available descriptors on the display (GAL, BBL, MCF, M3, "blank"). Press the $\uparrow$ key to select the descriptor. Press the E key to enter the selected descriptor.
r S[RtE: (ratemeter scaling) Sets the time base for the rate readout. Choose rate per hour (Hr-5), minutes (nnin) or day (dill ). The scale setting is shown on the main (upper) display. Press the $\uparrow$ key to step to the desired choice. Press the E key to enter the displayed scale setting.
Note: A rate descriptor corresponding to the above choice will be illuminated on the display.
r dELLoL: (ratemeter decimal location) Sets the decimal location for the ratemeter. The ratemeter decimal is not a dummy decimal and will scale the rate display accordingly. (i.e. if the $r$ decloc is set in the tenths position (123.4), 100 will be displayed as 100.0 ). The ratemeter decimal location is restricted to a maximum of 4 places (.1234). However, the number of ratemeter decimal locations allowable is reduced with each decimal place added to the factor decimal. Press the $\leftarrow$ key to move the decimal. Press the $\mathbf{E}$ key to enter the displayed decimal location.
Note: The flow rate indicator will flash "99999" if the computed flow rate exceeds the 99999 display capability of the indicator. Choose a new decimal point location to avoid this.
nor:* NORMALIZING FACTOR - Normalizes (averages) the data being received. Enter a value from 0 to 9 .
Higher settings provide more normalizing (averaging) for a more stable display. Derived from the equation: (Old Data x "NOR" + New Data) ("NOR" + 1)
dELRU: (delay) Sets the amount of time ( 0.1 to 99.9 seconds) that the unit will "look" for valid input data. If pulses are not detected within this "window", the rate will display 0 . The display will update once every second as long as the unit receives valid data within a second. Some internal mathematics may delay this update. Press the $\uparrow$ key to increment each digit. Press the $\leftarrow$ key to step to the next digit to the left. Press the E key to enter the displayed delay value.

## DEFINITIONS

(continued)
Pulsche: (pulse out scaling) This allows the unit to output a pulse for each least significant total count divided by the selected divider. The pulse out can be divided by 1 ( d ), 10 ( d ), 100 ( d (1G), or turned off (oFF). With the divider set at 1 , the unit will give a pulse out for every increment of the LSD displayed.
Note: For maximum battery life, turn the pulse output off when pulse output is not used.
Selecting the proper pulse output divider may be needed so that the pulse output does not exceed the maximum rate of the pulse output. If the pulse output pulses too quickly a flashing display will result. Pressing the " M " key will result in a display of an error message "E PULSE". Press the "E" key to return to the run mode.
$P$ uudth: (pulse width) Sets the pulse width of the pulse output. Selections are: $0.5(1 \mathrm{~Hz}), 0.25(2 \mathrm{~Hz}), 0.125(4 \mathrm{~Hz})$ or $0.0625(8 \mathrm{~Hz})$. This menu item is skipped if Pul.5CREE is turned off.

Lo[ CodE: (lock code) Sets the 5 digit lock code to be entered when the unit prompts Ent CodE. This allows the user to gain access to the menu when the unit is locked. Press the $\uparrow$ key to increment each digit. Press the $\leftarrow$ key to step to the next digit to the left. Press the E key to enter the displayed code.
Record this number for later use! LOCK CODE: $\qquad$
LoL unik: (lock unit) Sets the panel lock ON or OFF. Press the $\uparrow$ key to select On or OFF. Press the $\mathbf{E}$ key to enter the displayed selection.

## PROGRAMMING FLOWCHART



Press the $\mathbf{M}$ key to enter the programming menu.
Press the $\leftarrow$ key to save total. See Battery Installation and Replacement for details.

If the panel lock is on, you must enter the 4 digit lock code to gain access to the menu.
Press the $\uparrow$ key to increment each individual digit of the code.
Press the $\leftarrow$ key to advance to the next digit.
Press the E key to enter the displayed code.
If the code is correct, display advances to "CLr tot", if not, display returns to run mode

Press the E key to clear the totalizer and return to the programming menu.
Press the M key to skip and go to next menu item.
Press the $<$ key to step the factor decimal to the desired location.
Press the $\mathbf{E}$ key to enter the displayed decimal location.
Press the $\mathbf{M}$ key to skip and keep the existing location
NOTE: For best performance and resolution choose as many decimal places as possible in the K-Factor.Example: Enter a K-Factor of 1 as 1.000 .
Press the $\boldsymbol{\uparrow}$ key to choose factor type (20Point or LimERr).
Press the E key to enter the displayed factor type.
Press the $\mathbf{M}$ key to skip and keep the existing factor type.

The FRIC prompt will only appear if LinERr is selected
Press the $\boldsymbol{\uparrow}$ key to increment each individual digit of the factor.
Press the $<$ key to advance to the next digit.
Press the $\mathbf{E}$ key to enter the displayed factor.
Press the $\mathbf{M}$ key to skip and keep the existing factor.
The SEt Pnts prompt will only appear if ZOPont is selected. This allows users to bypass the 20 point set up and keep the existing values.
Press the $\uparrow$ key to choose YES or NO.
Press the $\mathbf{E}$ key to enter the displayedselection.
Press the M key to skip (same as selecting NO).

Press the $\boldsymbol{1}$ key to increment each individual digit of the frequency for point \#.
Press the $\leftarrow$ key to advance to the next digit.
Press the $\mathbf{E}$ key to enter the displayed frequency.
Press the $\mathbf{M}$ key to skip and keep the existing frequency.
If 0 is entered, the display will advance to the next prompt (tdec).
NOTE: Frequency/factor point pairs must be entered in ascending order of frequency

Press the $\uparrow$ key to increment each individual digit of the factor for point \#.
Press the $\varangle$ key to advance to the next digit.
Press the $\mathbf{E}$ key to enter the displayed factor.
Press the $\mathbf{M}$ key to skip and keep the existing factor.
If 0 is entered, the display will advance to the next prompt (tdec).

## PROGRAMMING FLOWCHART

(Continued)
TOTAL DECIMAL
Press the 4 key to step the totalizer decimal to the desired location.
Press the $\mathbf{E}$ key to enter the displayed decimal location.
Press the $\mathbf{M}$ key to skip and keep the existing location

## OPERATION

A suitable pulse producing device or flow meter is wired to one of the three pulse inputs provided on the SRT-IS-101A. Only one of these inputs is used in a given application. There are no connections to the two unused pulse inputs.

Isolated magnetic pickups may be connected to terminals 1 and 2. Isolated contact closures may be connected to terminals 5 and 6. Any high level, DC pulse type may be connected to terminals 9(-) and 10(+).

Power to the unit may be provided by the internal battery or external DC. In all cases, the internal battery will provide for continued operation in the event primary power is lost.

Once properly wired, the operation of the SRT-IS-101A is automatic.
The flow totalizer is updated once per second* with battery power, instantaneously with DC. If no input counts are received the unit remains in a low power state to conserve power.

The flow total may be cleared by the front panel switch sequence or by a contact closure on the remote reset terminal to circuit common.

To reset the unit from the front panel, the following key sequence is required:
Press M "CLr tot" will be displayed (if the panel lock is on, the display will prompt "Ent LodE". Enter the proper code to advance to the [Lr bot prompt)
Press E To clear the total. Unit will return to operation
The flow rate indicator will measure the flow rate once every second* with battery power, 8 times per second with DC power and display the flow rate.

If the input pulses are not detected within the delay setting ( 0.1 to 99.9 seconds), a flow rate of 0 will be indicated.
The pulse output updates at the same rate as the total display in accordance with the instrument setup of pulse scaling.

* A large delay setting and internal math operations may delay the update rate. A faster update rate occurs when the unit is loop powered or externally powered.


## MAINTENANCE:

The only scheduled maintenance for the SRT-IS-101A is periodic replacement of the battery. See Battery Installation and Replacement for details.

## ERROR MESSAGES

The SRT-IS-101A is provided with extensive self checking which assists the user in the location of setup entry errors and in reporting malfunctions or unusual operating conditions. When an error occurs, the display will flash. Press any key to see the error message corresponding to the error that has occurred. Press any key again to acknowledge the error. (If the error can be eliminated by a change of setup values, the unit will automatically advance to the MENU so that the appropriate setup changes can be made).

Table - 2 illustrates the warning message, problem, and recommended corrective actions.
Diagnostic Error Messages Table-2

| WARNING MESSAGE | CAUSE | CORRECTIVE ACTION |
| :---: | :---: | :---: |
| -REEEr | Rate Low set higher than Rate Hi | Set Rate Hi greater than Rate Lo |
| FRIE Err | Factor $=0$ | Set in correct Factor |
| "BAT" Descriptor | Low Battery | Replace battery(ies) |
| EtotPil | Total rollover | None required |
| ErRte | Rate exceeds 99999 | Use lower rate dec point |
| EPuSE | Pulse out Overflow | Use different pulse scaler or totalizer decimal point |
| EFLRSH | Save to flash memory failed | Write down displayed total and setup values if you are changing the battery. If total wasn't saved, it will display an arbitrary total when new battery is installed. In this case, reset the total to 0 and check the setup information. |

## K-Factor or Divisor Calculations

The signal from the flowmeter used with the SRT-IS-101A is amplified and conditioned by the electronic circuitry. The K-Factor (the number of pulses per unit volume from the flowmeter) is programmed into the SRT-IS-101A. A divisor can also be used which is the K-Factor. By making continuous calculations based on number of stored pulses and the divisor, the SRT-IS-101A generates rate and total volume readings in the desired unit of measure.

## K-Factor

The K-Factor is the meter manufacturers stated pulses/unit volume for the flowmeter determined at the factory for each particular flowmeter. This information is supplied by the meter manufacturer. The units of volume are stated.

## Divisor

The divisor is the pulses per user unit of volume that is required in the setup of the instrument to provide indication in the desired user units of volume. The divisor is equal to (K-Factor $x$ Volume Conversion Factor) and is entered by the user during the setup of the instrument.

The following liquid flowmeter examples will help you calculate divisors for the SRT-IS-101A. To enter the data into the SRT-IS-101A, follow the programming flowcharts on pages 8 and 9 .

## Liquid Flowmeter Calculations

The divisor for a liquid flowmeter is determined based on the flowmeter calibration factor (K-Factor) and the appropriate conversion factor for the required units of measure. The following examples provide liquid flowmeter calculations for barrels, gallons and cubic meters.

## Barrels

To set the totalizer to display total barrels, multiply the pulses/gal (K-Factor) by 42 (gal/bbl).

## Examples:

1 inch Turbine Meter calibration Factor (K-Factor) of 900 pulses/gal.
To display in Total Barrels enter 37800. as the factor in the SRT-IS-101A (900 $\times 42=37800$. pulses/bbl)
1.5 inch Turbine Meter calibration factor (K-Factor) of 325 pulses/gal.

To display in Total Barrels enter 13650. as the factor in the SRT-IS-101A ( $325 \times 42=13650$. pulses/bbl)

## NOTE:

If the required totalizer display is in tenths of barrels, enter one decimal point at the tod display when programming the SRT-IS-101A. The SRT-IS-101A scales the display accordingly.

## Gallons

To set the totalizer to display total gallons, simply enter the decimal in the desired location when the FdEC is displayed and enter the K-Factor at the FRII display that follows FdEL. Gallons will totalled in the totalizer display.

## Examples:

1 inch Turbine Meter calibration Factor (K-Factor) of 900 pulses/gal.
To display in Total Gallons enter 900.0 as the factor in the SRT-IS-101A
1.5 inch Turbine Meter calibration factor (K-Factor) of 325 pulses/gal.

To display in Total Gallons enter 325.00 as the factor in the SRT-IS-101A
NOTE: If the required totalizer display is in tenths of gallons, enter one decimal point at the tdE[ display when programming the SRT-IS-101A. The SRT-IS-101A scales the display accordingly.

## Cubic Meters

To set the totalizer to display total cubic meters, multiply the calibration factor (K-Factor) by 264.17.
Examples:
1 inch Turbine Meter calibration Factor (K-Factor) of 900 pulses/gal.
To display in Total Cubic Meters enter 237753 as the factor in the SRT-IS-101A ( $900 \times 264.17=237753$ )
1.5 inch Turbine Meter calibration factor (K-Factor) of 325 pulses/gal.

To display in Total Cubic Meters enter 85855.25 as the factor in the SRT-IS-101A ( $300 \times 264.17=85855.25$ )

## NOTE:

If the required totalizer display is in tenths of cubic meters, enter one decimal point at the totc display when programming the SRT-IS-101A. The SRT-IS-101A scales the display accordingly.

## Descriptors

GAL, BBL, MCF, M3
Descriptors that can be selected on the SRT-IS-101A are for display purposes only. Make sure the descriptor matches the desired volume units of display when you are programming the unit. To display other volume units, us the "blank" option.

## Rate

/MIN, /HR, /DAY
When a particular rate of display is selected, the display automatically calculates the rate depending on the selection. Volume per minute (/MIN), volume per hour (/HR) or volume per day (/DAY).

## WARRANTY

This product (excluding batteries) is warranted against defects in materials and workmanship for a period of one (1) year from the date of shipment to Buyer.

The Warranty is limited to repair or replacement of the defective unit at the option of the manufacturer. This warranty is void if the product has been altered, misused, dismantled, or otherwise abused.

ALL OTHER WARRANTIES, EXPRESSED ORIMPLIED,AREEXCLUDED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.
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